

IAPMO RESEARCH AND TESTING, INC.

5001 E. Philadelphia Street, Ontario, CA 91761 • Phone (909) 472-4100 • Fax (909) 472-4244 • www.iapmort.org



CERTIFICATE OF LISTING



IAPMO Research and Testing, Inc. is a product certification body which tests and inspects samples taken from the supplier's stock or from the market or a combination of both to verify compliance to the requirements of applicable codes and standards. This activity is coupled with periodic surveillance of the supplier's factory and warehouses as well as the assessment of the supplier's Quality Assurance System. This listing is subject to the conditions set forth in the characteristics below and is not to be construed as any recommendation, assurance or guarantee by IAPMO Research and Testing, Inc. of the product acceptance by Authorities Having Jurisdiction.

Issued To:

BLUCHER METAL A/S

PUGDALVEJ 1 VILDBJERG 7480 , DENMARK

Product:

Pipe And Fittings (Stainless Steel)

Products are in compliance with the following code(s):

Uniform Plumbing Code (UPC®)
National Plumbing Code of Canada
International Plumbing Code (IPC®)

Products are in compliance with the following standard(s)

ASME A112.3.1-2007 (R2012)

File Number: 3247

Revised Date: September 22, 2021

Effective Date: July 2019

Void After: July 2024*


Chairman, Product Certification Committee




Chief Technical Service Officer

*This certificate is not evidence of current listing. To verify listing status, visit the IAPMO R&T Product Listing Directory at pld.iapmo.org

This listing period is based upon the last date of the month indicated on the Effective Date and Void After Date shown above. Any change in material, manufacturing process, marking or design without having first obtained the approval of the Product Certification Committee, or any evidence of non-compliance with applicable codes and standards or of inferior workmanship, may be deemed sufficient cause for revocation of this listing. Production of or reference to this form for advertising purposes may be made only by specific written permission of IAPMO Research and Testing, Inc. Any alteration of this certificate could be grounds for revocation of the listing. This document shall be reproduced in its entirety.

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Identification:

Each pipe and fitting shall be permanently marked with the manufacturer's name or trademark, date, type of ally and size. The product shall also bear the cUPC® certification mark.

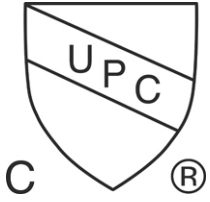
Characteristics:

Various stainless steel drain, waste and vent fittings to be installed in accordance with the manufacturer's instructions and the requirements of the latest edition of the Uniform Plumbing Code.

Products listed on this certificate have been tested by an IAPMO R&T recognized laboratory. This recognition has been granted based upon the laboratory's compliance to the applicable requirements of ISO/IEC 17025.

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Models

Note: The products are made from stainless steel grade AISI 304 and grade AISI 316L. Stainless steel grade AISI 316L is specified by suffix S added to the product type number.

87.5 degrees STAINLESS STEEL WATER TRAP

Model Number	Length
525.090.050	1.97"
525.090.075	2.95"
525.090.110	4.33"
525.090.125	4.92"
525.090.160	6.30"

15 degrees STAINLESS STEEL BENDS

Model Number	Length
820.015.040	1.57"
820.015.050	1.97"
820.015.075	2.95"
820.015.082	3.23"
820.015.110	4.33"
820.015.125	4.92"
820.015.160	6.30"
820.015.200	7.87"
820.015.250	9.84"
820.015.315	12.40"

30 degrees STAINLESS STEEL BENDS

Model Number	Length
820.030.040	1.57"
820.030.050	1.97"

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Model Number	Length
820.030.075	2.95"
820.030.082	3.23"
820.030.110	4.33"
820.030.125	4.92"
820.030.160	6.30"
820.030.200	7.87"
820.030.250	9.84"
820.030.315	12.40"

45 degrees STAINLESS STEEL BENDS

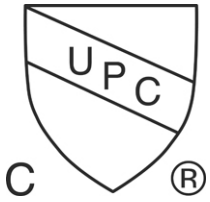
Model Number	Length
820.045.040	1.57"
820.045.050	1.97"
820.045.075	2.95"
820.045.082	3.23"
820.045.110	4.33"
820.045.125	4.92"
820.045.160	6.30"
820.045.200	7.87"
820.045.250	9.84"

87.5 degrees STAINLESS STEEL BENDS

Model Number	Length
820.090.050	1.97"
820.090.040	1.57"
820.090.075	2.95"
820.090.082	3.23"
820.090.110	4.33"

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Model Number	Length
820.090.125	4.92
820.090.160	6.30"
820.090.200	7.87
820.090.250	9.84

89 degrees STAINLESS STEEL BENDS

Model Number	Length
820.090.050 A	1.97"
820.090.075 A	2.95"
820.090.110 A	4.33"
820.090.160 A	6.30"

87.5 degrees LONG RADIUS BENDS

Model Number	Length
821.090.050	1.97"
821.090.075	2.95"
821.090.110	4.33"
821.090.125	4.92"
821.090.160	6.30"

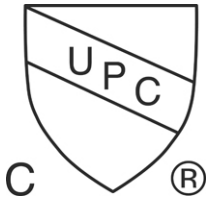
87.5 degrees STAINLESS STEEL BENDS WITH ACCESS

Model Number	Length
822.090.075 S	2.95"
822.090.110 S	4.33"
822.090.160 S	6.30"

90 degrees STAINLESS STEEL BRANCHES

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Model Number	Length
830.050.050 A	1.97"
830.050.075 A	2.95"
830.050.110 A	4.33"
830.075.075 A	2.95"
830.075.110 A	4.33"
830.110.110 A	4.33"
830.110.160 A	6.30"
830.160.160 A	6.30"
830.160.200	7.87"
830.200.200	7.87"
830.200.250	9.84"
830.250.250	9.84"
830.250.315	12.40"
830.315.315	12.40"

87.5 degrees LONG RADIUS BENDS

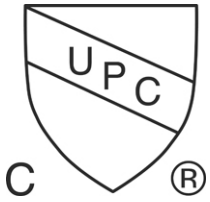
Model Number	Length
821.000.050	1.97"
821.000.075	2.95"

45 STAINLESS STEEL degrees OBLIQUE BRANCHES

Model Number	Length
838.040.040	1.57"
838.040.050	1.97"
838.050.050	1.97"
838.050.075	2.95"
838.050.082	3.23"
838.050.110	4.33"

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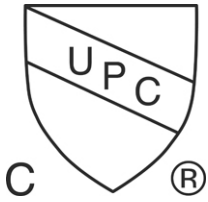
Model Number	Length
838.075.075	2.95"
838.075.082	3.23"
838.075.110	4.33"
838.075.125	4.92"
838.082.082	3.23"
838.110.110	4.33"
838.110.125	4.92"
838.110.160	6.30"
838.125.125	4.92"
838.160.160	6.30"
838.160.200	7.87"
838.200.200	7.87"
838.200.250	9.84"
838.250.250	9.84"
838.250.315	12.40"
838.315.315	12.40"

Stainless Steel Combination Wye and 1/8 Bends

Model Number	Length
839.050.050	1.97"
839.050.075	2.95"
839.050.110	4.33"
839.075.075	2.95"
839.075.110	4.33"
839.110.110	4.33"
839.110.160	6.30"
839.160.160	6.30"
839.200.200	7.87"
839.250.250	9.84"

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STAINLESS STEEL DOUBLE RING-SEAL SOCKET

Model Number	Length
841.040.040	1.57"
841.050.050	1.97"
841.075.075	2.95"
841.082.082	3.23"
841.110.110	4.33"
841.125.125	4.92"
841.160.160	6.30"
841.200.200	7.87"
841.250.250	9.84"
841.315.315 S	12.40"

SLIDING RING-SEAL SOCKET

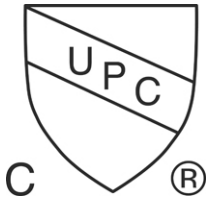
Model Number	Length
842.040.040	1.57"
842.050.050	1.97"
842.075.075	2.95"
842.082.082	3.23"
842.110.110	4.33"
842.125.125	4.92"
842.160.160	6.30"
842.200.200	7.87"
842.250.250	9.84"
842.315.315 S	12.40"

STAINLESS STEEL socket plug

Model Number	Length
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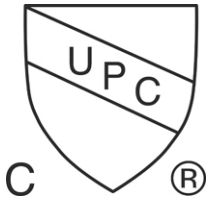
Model Number	Length
844.000.040	1.57"
844.000.050	1.97"
844.000.075	2.95"
844.000.110	4.33"
844.000.125	4.92"
844.000.160	6.30"
844.000.200	7.87"
844.000.250	9.84"
844.000.315	12.40"
844.100.050	1.97"
844.100.075	2.95"
844.100.082	3.23"
844.100.110	4.33"
844.218.110	4.33"
845.000.160	6.30"

STAINLESS STEEL REDUCERS

Model Number	Length
850.050.032	1.26"
850.050.040	1.57"
850.075.050	1.97"
850.082.075 C	2.95"
850.110.050	1.97"
850.110.075	2.95"
850.110.082	3.23"
850.125.110	4.33"
850.160.110	4.33"
850.160.125	4.92"
850.200.160	6.30"

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Model Number	Length
850.250.200	7.87"
850.315.250	9.84"

45 degrees STAINLESS STEEL DOUBLE OBLIQUE BRANCHES

Model Number	Length
836.050.050	1.97"
836.050.075	2.95"
836.050.110	4.33"
836.075.075	2.95"
836.075.110	4.33"
836.110.110	4.33"
836.110.125	4.92"
836.110.160	6.30"
836.125.125	4.92"
836.160.160	6.30"
836.200.200	7.87"
836.250.250	9.84"

45 degrees STAINLESS STEEL DOUBLE OBLIQUE BRANCHES

Model Number	Length
837.050.050	1.97"
837.050.075	2.95"
837.050.110	4.33"
837.075.075	2.95"
837.075.110	4.33"
837.110.110	4.33"
837.110.160	6.30"
837.160.160	6.30"

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STAINLESS STEEL FEMALE ADAPTORS - BSP THREAD

Model Number	Length
885.025.050	1.97"
885.032.040	1.57"
885.032.050	1.97"
885.040.040	1.57"
885.040.050	1.97"
885.050.050	1.97"

STAINLESS STEEL MALE ADAPTORS - BSP THREAD

Model Number	Length
886.050.032	1.26"
886.050.040	1.57"
886.050.050	1.97"

STAINLESS STEEL MALE ADAPTORS - NPT THREAD

Model Number	Length
886.150.032	1.26"
886.150.040	1.57"
886.150.050	1.97"

STAINLESS STEEL FEMALE ADAPTORS - NPT THREAD

Model Number	Length
885.125.050	1.97"
885.132.040	1.57"
885.132.050	1.97"
885.140.040	1.57"
885.140.050	1.97"

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Model Number	Length
885.150.050	1.97"
885.175.075	2.95"

87.5 degrees STAINLESS STEEL BRANCHES

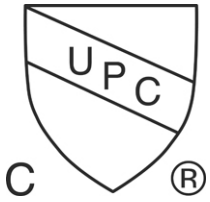
Model Number	Length
830.040.040	1.57"
830.040.050	1.97"
830.050.050	1.97"
830.050.075	2.95"
830.050.082	3.23"
830.050.110	4.33"
830.050.160	6.30"
830.075.075	2.95"
830.075.082	3.23"
830.075.110	4.33"
830.075.125	4.92"
830.075.160	6.30"
830.082.082	3.23"
830.110.110	4.33"
830.110.125	4.92"
830.110.160	6.30"
830.125.125	4.92"
830.160.160	6.30"

87.5 degrees STAINLESS STEEL DOUBLE BRANCHES

Model Number	Length
831.050.050	1.97"
831.050.075	2.95"

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Model Number	Length
831.050.110	4.33"
831.050.160	6.30"
831.075.075	2.95"
831.075.110	4.33"
831.110.110	4.33"
831.110.160	6.30"
831.160.160	6.30"

87.5 degrees STAINLESS STEEL DOUBLE BRANCHES

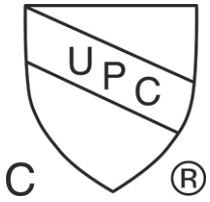
Model Number	Length
832.050.050	1.97"
832.050.075	2.95"
832.050.110	4.33"
832.075.075	2.95"
832.075.110	4.33"
832.110.110	4.33"
832.110.160	6.30"
832.160.160	6.30"

90 degrees STAINLESS STEEL DOUBLE BRANCHES

Model Number	Length
831.050.050 A	1.97"
831.050.075 A	2.95"
831.050.110 A	4.33"
831.075.075 A	2.95"
831.075.110 A	4.33"
831.110.110 A	4.33"
831.110.160 A	6.30"

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Model Number	Length
831.160.160 A	6.30"

90 degrees STAINLESS STEEL DOUBLE BRANCHES

Model Number	Length
832.050.050 A	1.97"
832.050.075 A	2.95"
832.050.110 A	4.33"
832.075.075 A	2.95"
832.075.110 A	4.33"
832.110.110 A	4.33"
832.160.160 A	6.30"

STAINLESS STEEL EXPANSION SOCKET

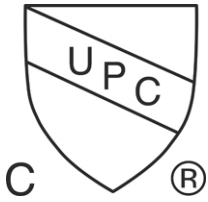
Model Number	Length
843.095.040	1.57"
843.105.050	1.95"
843.115.075	2.95"
843.125.110	4.33"
843.140.125	4.92"
843.182.160	6.30"

STAINLESS STEEL LONG EXPANSION SOCKET

Model Number	Length
869.143.050	1.97"
869.163.075	2.95"
869.170.082	3.23"
869.181.110	4.33"
869.200.125	4.92"

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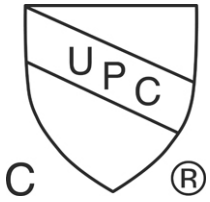
Model Number	Length
869.238.160	6.30"
869.300.200	7.87"

STAINLESS STEEL PIPE

Model Number	Description	Length
811.015.040	SS single hub 1.5" diameter pipe	.5'
811.015.050	SS single hub 2" diameter pipe	.5'
811.015.075	SS single hub 3" diameter pipe	.5'
811.015.082	SS single hub 3.5" diameter pipe	.5'
811.015.110	SS single hub 4" diameter pipe	.5'
811.015.125	SS single hub 5" diameter pipe	.5'
811.015.160	SS single hub 6" diameter pipe	.5'
811.015.200	SS single hub 8" diameter pipe	.5'
811.025.040	SS single hub 1.5" diameter pipe	.8'
811.025.050	SS single hub 2" diameter pipe	.8'
811.025.075	SS single hub 3" diameter pipe	.8'
811.025.082	SS single hub 3.5" diameter pipe	.8'
811.025.110	SS single hub 4" diameter pipe	.8'
811.025.125	SS single hub 5" diameter pipe	.8'
811.025.160	SS single hub 6" diameter pipe	.8'
811.025.200	SS single hub 8" diameter pipe	.8'
811.050.040	SS single hub 1.5" diameter pipe	1.6'
811.050.050	SS single hub 2" diameter pipe	1.6'
811.050.075	SS single hub 3" diameter pipe	1.6'
811.050.082	SS single hub 3.5" diameter pipe	1.6'
811.050.110	SS single hub 4" diameter pipe	1.6'
811.050.125	SS single hub 5" diameter pipe	1.6'
811.050.160	SS single hub 6" diameter pipe	1.6'
811.050.200	SS single hub 8" diameter pipe	1.6'

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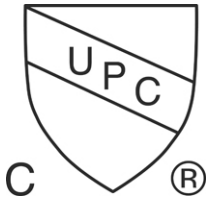
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Model Number	Description	Length
811.050.250	SS single hub 10" diameter pipe	1.6'
811.050.315	SS single hub 12" diameter pipe	1.6'
811.075.040	SS single hub 1.5" diameter pipe	2.5'
811.075.050	SS single hub 2" diameter pipe	2.5'
811.075.075	SS single hub 3" diameter pipe	2.5'
811.075.082	SS single hub 3.5" diameter pipe	2.5'
811.075.110	SS single hub 4" diameter pipe	2.5'
811.075.125	SS single hub 5" diameter pipe	2.5'
811.075.160	SS single hub 6" diameter pipe	2.5'
811.075.200	SS single hub 8" diameter pipe	2.5'
811.100.040	SS single hub 1.5" diameter pipe	3.3'
811.100.050	SS single hub 2" diameter pipe	3.3'
811.100.075	SS single hub 3" diameter pipe	3.3'
811.100.082	SS single hub 3.5" diameter pipe	3.3'
811.100.110	SS single hub 4" diameter pipe	3.3'
811.100.125	SS single hub 5" diameter pipe	3.3'
811.100.160	SS single hub 6" diameter pipe	3.3'
811.100.200	SS single hub 8" diameter pipe	3.3'
811.100.250	SS single hub 10" diameter pipe	3.3'
811.100.315	SS single hub 12" diameter pipe	3.3'
811.150.040	SS single hub 1.5" diameter pipe	4.9'
811.150.050	SS single hub 2" diameter pipe	4.9'
811.150.075	SS single hub 3" diameter pipe	4.9'
811.150.082	SS single hub 3.5" diameter pipe	4.9'
811.150.110	SS single hub 4" diameter pipe	4.9'
811.150.125	SS single hub 5" diameter pipe	4.9'
811.150.160	SS single hub 6" diameter pipe	4.9'
811.200.040	SS single hub 1.5" diameter pipe	6.6'
811.200.050	SS single hub 2" diameter pipe	6.6'

IAPMO RESEARCH AND TESTING, INC.

CERTIFICATE OF LISTING



Issued To: BLUCHER METAL A/S

File Number: 3247

Product: Pipe And Fittings (Stainless Steel)

Effective Date: July 2019

Revised Date: September 22, 2021

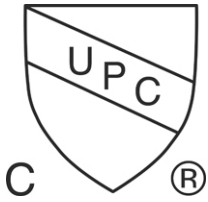
Void After: July 2024

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Model Number	Description	Length
811.200.075	SS single hub 3" diameter pipe	6.6'
811.200.082	SS single hub 3.5" diameter pipe	6.6'
811.200.110	SS single hub 4" diameter pipe	6.6'
811.200.125	SS single hub 5" diameter pipe	6.6'
811.200.160	SS single hub 6" diameter pipe	6.6'
811.200.200	SS single hub 8" diameter pipe	6.6'
811.200.250	SS single hub 10" diameter pipe	6.6'
811.200.315	SS single hub 12" diameter pipe	6.6'
811.300.040	SS single hub 1.5" diameter pipe	9.8'
811.300.050	SS single hub 2" diameter pipe	9.8'
811.300.075	SS single hub 3" diameter pipe	9.8'
811.300.082	SS single hub 3.5" diameter pipe	9.8'
811.300.110	SS single hub 4" diameter pipe	9.8'
811.300.125	SS single hub 5" diameter pipe	9.8'
811.300.160	SS single hub 6" diameter pipe	9.8'
811.300.200	SS single hub 8" diameter pipe	9.8'
811.300.250	SS single hub 10" diameter pipe	9.8'
811.300.315	SS single hub 12" diameter pipe	9.8'
811.400.040	SS single hub 1.5" diameter pipe	13.1'
811.400.050	SS single hub 2" diameter pipe	13.1'
811.400.075	SS single hub 3" diameter pipe	13.1'
811.400.082	SS single hub 3.5" diameter pipe	13.1'
811.400.110	SS single hub 4" diameter pipe	13.1'
811.400.125	SS single hub 5" diameter pipe	13.1'
811.400.160	SS single hub 6" diameter pipe	13.1'
811.500.110	SS single hub 4" diameter pipe	16.4'
811.500.075	SS single hub 3" diameter pipe	16.4'
811.500.160	SS single hub 6" diameter pipe	16.4'
811.500.040	SS single hub 1.5" diameter pipe	16.4'

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Model Number	Description	Length
811.500.050	SS single hub 2" diameter pipe	16.4'
811.500.082	SS single hub 3.5" diameter pipe	16.4'
811.500.125	SS single hub 5" diameter pipe	16.4'
811.600.040	SS single hub 1.5" diameter pipe	19.7'
811.600.050	SS single hub 2" diameter pipe	19.7'
811.600.075	SS single hub 3" diameter pipe	19.7'
811.600.082	SS single hub 3.5" diameter pipe	19.7'
811.600.110	SS single hub 4" diameter pipe	19.7'
811.600.125	SS single hub 5" diameter pipe	19.7'
811.600.160	SS single hub 6" diameter pipe	19.7'

45 degrees LARGE RADIUS BENDS

Model Number	Length
825.045.200	7.87"
825.045.250	9.84"
825.045.315	12.40"

90 degrees LARGE RADIUS BENDS

Model Number	Length
825.090.050	1.97"
825.090.075	2.95"
825.090.110	4.33"
825.090.160	6.30"
825.090.200	7.87"
825.090.250	9.84"
825.090.315	12.40"

89 degrees STAINLESS STEEL SWEPT BRANCHES

IAPMO RESEARCH AND TESTING, INC.

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Model Number	Length
839.050.050 A	1.97"
839.050.075 A	2.95"
839.050.110 A	4.33"
839.075.075 A	2.95"
839.075.110 A	4.33"
839.110.110 A	4.33"
839.110.160 A	6.30"
839.160.160 A	6.30"
848.050.050 A	1.97"
848.050.075 A	2.95"
848.050.110 A	4.33"
848.075.075 A	2.95"
848.075.110 A	4.33"
848.110.110 A	4.33"
848.110.160 A	6.30"
848.160.160 A	6.30"

STAINLESS STEEL PIPE WITH ACCESS

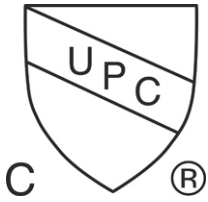
Model Number	Length
840.075.075	2.95"
840.110.110	4.33"
840.111.110	4.33"
840.125.125	4.92"
840.160.160	6.30"
840.200.200	7.87"

STAINLESS STEEL INCREASERS

Model Number	Length
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IAPMO RESEARCH AND TESTING, INC.

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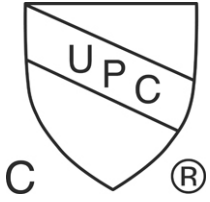
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Model Number	Length
850.040.050	1.97"
850.040.050 C	1.97"
850.050.075	2.95"
850.050.075 C	2.95"
850.050.082	3.23"
850.050.110	4.33"
850.050.110 C	4.33"
850.075.082 C	3.23"
850.075.110	4.33"
850.075.110 C	4.33"
850.075.160	6.30"
850.082.110	4.33"
850.082.110 C	4.33"
850.110.125	4.92"
850.110.125 C	4.92"
850.110.160	6.30"
850.110.160 C	6.30"
850.125.160	6.30"
850.125.160 C	6.30"
850.160.200	7.87"
850.160.200 C	7.87"
850.200.250	9.84"
850.200.250 C	9.84"
850.200.315	12.40"
850.200.315 C	12.40"
850.250.315	12.40"
850.250.315 C	12.40"

STAINLESS STEEL BOTTLE WATER TRAP

IAPMO RESEARCH AND TESTING, INC.

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Model Number	Description	Length
505.032.050	UPC only	1.97"
505.040.050	UPC only	1.97"
505.050.050	UPC only	1.97"

Stainless Steel P-Trap w/Trap Primer Tapping

Model Number	Length
525.090.050.97 S	2"(50 mm)
525.090.075.97 S	3"(75 mm)
525.090.110.97 S	4"(110 mm)